1 Identification

· Product identifier
  · Trade name: LOR C Series Resists
  · Product number: G713708, G713711, G713713, G713714, G713716
  · Application of the substance / the mixture Photoresist

· Details of the supplier of the safety data sheet
  · Manufacturer/Supplier:
    Kayaku Advanced Materials
    200 Flanders Road
    Westborough, MA 01581
    Tel: (617) 965-5511
    Fax: (617) 965-5818
  · Information department:
    Product Safety
    Email: productsafety@kayakuAM.com
  · Emergency telephone number:
    Kayaku Advanced Materials : 617-965-5511
    Chemtrec USA Emergency : 800-424-9300
    Chemtrec International Emergency : 703-527-3887

2 Hazard(s) identification

· Classification of the substance or mixture
  · GHS02 Flame

  Flam. Liq. 3 H226 Flammable liquid and vapor.

  GHS08 Health hazard

  Repr. 2 H361 Suspected of damaging fertility or the unborn child.

  GHS05 Corrosion

  Eye Dam. 1 H318 Causes serious eye damage.

  GHS07

  Acute Tox. 4 H302 Harmful if swallowed.
  Acute Tox. 4 H332 Harmful if inhaled.
  Skin Irrit. 2 H315 Causes skin irritation.
  STOT SE 3 H336 May cause drowsiness or dizziness.

· Label elements
  · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS). (Contd. on page 2)
Trade name: LOR C Series Resists

- **Hazard pictograms**

  - GHS02
  - GHS05
  - GHS07
  - GHS08

- **Signal word** Danger

- **Hazard-determining components of labeling:**
  - Cyclopentanone
  - gamma-Butyrolactone
  - Tetrahydrofurfuryl alcohol

- **Hazard statements**
  - H226 Flammable liquid and vapor.
  - H302+H332 Harmful if swallowed or if inhaled.
  - H315 Causes skin irritation.
  - H318 Causes serious eye damage.
  - H361 Suspected of damaging fertility or the unborn child.
  - H336 May cause drowsiness or dizziness.

- **Precautionary statements**
  - P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
  - P261 Avoid breathing dust/fume/gas/mist/vapors/spray
  - P280 Wear protective gloves/protective clothing/eye protection/face protection.
  - P301+P310 If swallowed: Immediately call a poison center/doctor.
  - P302+P352 If on skin: Wash with plenty of soap and water.
  - P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
  - P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
  - P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
  - P337+P313 If eye irritation persists: Get medical advice/attention.
  - P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.
  - P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.
  - P370+P378 In case of fire: Use for extinction: Carbon dioxide.
  - P403+P235 Store in a well-ventilated place. Keep cool.
  - P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**
  - **NFPA ratings (scale 0 - 4)**
    - Health = 3
    - Fire = 3
    - Reactivity = 0
  - **HMIS-ratings (scale 0 - 4)**
    - Health = *3
    - Fire = 3
    - Reactivity = 0

- **Other hazards**
  - Results of PBT and vPvB assessment
  - **PBT:** Not applicable.
Trade name: LOR C Series Resists

· Chemical characterization: Mixtures
· Description: Mixture of the substances listed below with nonhazardous additions.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclopentanone (120-92-3)</td>
<td>40-60%</td>
</tr>
<tr>
<td>Flam. Liq. 3, H226; Skin Irrit. 2, H315; Eye Irrit. 2A, H319</td>
<td></td>
</tr>
<tr>
<td>gamma-Butyrolactone (96-48-0)</td>
<td>25-50%</td>
</tr>
<tr>
<td>Eye Dam. 1, H318; Acute Tox. 4, H302; STOT SE 3, H336</td>
<td></td>
</tr>
<tr>
<td>Polyaliphatic imide copolymer (102322-80-5)</td>
<td>5-20%</td>
</tr>
<tr>
<td>Skin Irrit. 2, H315; Eye Irrit. 2A, H319</td>
<td></td>
</tr>
<tr>
<td>Tetrahydrofurfuryl alcohol (97-99-4)</td>
<td>1-5%</td>
</tr>
<tr>
<td>Repr. 2, H361; Acute Tox. 4, H302; Eye Irrit. 2A, H319; Flam. Liq. 4, H227</td>
<td></td>
</tr>
<tr>
<td>Proprietary Dye B</td>
<td>&lt;1%</td>
</tr>
<tr>
<td>Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2A, H319</td>
<td></td>
</tr>
</tbody>
</table>

4 First-aid measures

· Description of first aid measures
· General information: Immediately remove any clothing soiled by the product. Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
· After inhalation: Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
· After skin contact: Immediately wash with water and soap and rinse thoroughly.
· After eye contact: Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
· After swallowing: Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.
· Information for doctor:
· Most important symptoms and effects, both acute and delayed: No further relevant information available.
· Indication of any immediate medical attention and special treatment needed: Treat symptomatically.

5 Fire-fighting measures

· Extinguishing media
· Suitable extinguishing agents:
  Alcohol resistant foam
  Fire-extinguishing powder
  Carbon dioxide
· For safety reasons unsuitable extinguishing agents:
  Water with full jet
Trade name: LOR C Series Resists

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures
  Wear protective equipment. Keep unprotected persons away.
  Ensure adequate ventilation
  Keep away from ignition sources
- Environmental precautions: Do not allow to enter sewers/surface or ground water.
- Methods and material for containment and cleaning up:
  Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
  Ensure adequate ventilation.
  Do not flush with water or aqueous cleansing agents
- Reference to other sections
  See Section 7 for information on safe handling.
  See Section 8 for information on personal protection equipment.
  See Section 13 for disposal information.

7 Handling and storage

- Handling:
- Precautions for safe handling
  Ensure good ventilation/exhaust at the workplace.
  Prevent formation of aerosols.
  Use only under yellow light
- Information about protection against explosions and fires:
  Keep ignition sources away - Do not smoke.
  Protect against electrostatic charges.
- Conditions for safe storage, including any incompatibilities
- Storage:
  Requirements to be met by storerooms and containers:
  Store in a cool location.
  Store in inert atmosphere or keep well sealed to prevent the formation of peroxides and other oxidation products.
- Information about storage in one common storage facility:
  Do not store together with alkalis (caustic solutions).
  Do not store together with oxidizing and acidic materials.
- Further information about storage conditions:
  Keep container well-sealed in cool, dry location.
  Protect from heat and direct sunlight.
  Store receptacle in a well ventilated area.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
Control parameters

Components with limit values that require monitoring at the workplace:

- 97-99-4 Tetrahydrofurfuryl alcohol
  - WEEL: 0.5 ppm

Additional information: The lists that were valid during the creation were used as basis.

Exposure controls

Personal protective equipment:

- General protective and hygienic measures:
  - Keep away from food and beverages.
  - Immediately remove all soiled and contaminated clothing.
  - Wash hands before breaks and at the end of work.
  - Avoid contact with the eyes and skin.

- Respiratory equipment:
  - In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

- Protection of hands:
  - Protective gloves
  - The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
  - Material of gloves: Nitrile rubber, NBR
  - Penetration time of glove material: Contact glove manufacturer for break-through time.

- Eye protection:
  - Tightly sealed goggles

Physical and chemical properties

General Information

- Appearance:
  - Form: Liquid
  - Color: Yellow-brown
  - Odor: Sweet
  - Odor threshold: Not determined.

- pH-value: Not determined.

- Change in condition:
  - Melting point/Melting range: Undetermined.
  - Boiling point/Boiling range: 130 ºC (266 ºF)

- Flash point: 30 ºC (86 ºF)

- Flammability (solid, gaseous): Not applicable.

- Ignition temperature: 430 ºC (806 ºF)

- Decomposition temperature: Not determined.
### 10 Stability and reactivity

- **Reactivity**: No further relevant information available.
- **Chemical stability**: Stable
- **Thermal decomposition / conditions to be avoided**: No decomposition if used according to specifications.
- **Possibility of hazardous reactions**: No dangerous reactions known.
- **Conditions to avoid**:
  - Heat, flames and sparks. Extremes of temperature and direct sunlight.
  - Contact with incompatible materials.
- **Incompatible materials**: Strong Oxidizing Agents, Strong Acids, Strong Bases
- **Hazardous decomposition products**: Carbon monoxide and carbon dioxide

### 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity**:
  - **LD/LC50 values that are relevant for classification**:
    
    | Compound | Oral LD50 | Dermal LD50 | Inhalative LC50/4 h |
    |----------|-----------|-------------|---------------------|
    | **120-92-3 Cyclopentanone** | **LD50** | >2000 mg/kg (rabbit) | >19.5 mg/l (Rat) |
    | **96-48-0 gamma-Butyrolactone** | **LD50** | >5000 mg/kg (gui) | >5.1 mg/l (Rat) |

(Contd. on page 7)
97-99-4 Tetrahydrofurfuryl alcohol

Oral LD50 1600 mg/kg (Rat)

- Primary irritant effect:
  - on the skin: Irritant to skin and mucous membranes.
  - on the eye: Irritating effect.
  - Sensitization: No sensitizing effects known.
  - Experience with humans: No further relevant information available.
  - Additional toxicological information:
    The product shows the following dangers according to internally approved calculation methods for preparations:
    Harmful
    Irritant

- Carcinogenic categories

  - IARC (International Agency for Research on Cancer)
    96-48-0 gamma-Butyrolactone 3

  - NTP (National Toxicology Program)
    None of the ingredients are listed.

  - OSHA-Ca (Occupational Safety & Health Administration)
    None of the ingredients are listed.

12 Ecological information

- Toxicity
  - Aquatic toxicity:
    120-92-3 Cyclopentanone
    EC50/48 h 100 mg/l (daphnia magna)
    EC50/72 h >100 mg/l (scenedesmus subspicatus)
    LC50/96 h >100 mg/l (fish)
    96-48-0 gamma-Butyrolactone
    EC50/17 h >10000 mg/l (bacterium)
    EC50/48 h >500 mg/l (daphnia magna)
    EC50/72 h 360 mg/l (green algae)
    LC50/96 h >220 - <460 mg/l (golden orfe)

- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
- Bioaccumulative potential No further relevant information available.
- Mobility in soil No further relevant information available.
- Additional ecological information:
- General notes:
  Water hazard class 1 (Self-assessment): slightly hazardous for water
  Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.
- Other adverse effects No further relevant information available.

(Contd. on page 8)
13 Disposal considerations

- Waste treatment methods
- **Recommendation:**
  Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.
  Disposal must be made in accordance with Federal, State, and Local regulations.

- Uncleaned packagings:
- **Recommendation:** Disposal must be made in accordance with Federal, State, and Local regulations.

14 Transport information

- **UN-Number**
- **DOT, ADR, IMDG, IATA** UN1866

- **UN proper shipping name**
- **DOT, ADR**
- **IMDG, IATA** Resin solution RESIN SOLUTION

- **Transport hazard class(es)**
- **DOT**
  - **Class** 3 Flammable liquids
  - **Label** 3

- **ADR, IMDG, IATA**

  - **Class** 3 Flammable liquids
  - **Label** 3

- **Packing group**
- **DOT, ADR, IMDG, IATA** III

- **Environmental hazards:**
- **Marine pollutant:** No

- **Special precautions for user**
- **Warning:** Flammable liquids
- **Danger code (Kemler):** 30
- **EMS Number:** F-E,S-D

- **Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
  - **Not applicable.**

- **UN "Model Regulation":**
  - UN1866, Resin solution, 3, III
15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara
  - Section 355 (extremely hazardous substances):
    None of the ingredients are listed.
  - Section 313 (Specific toxic chemical listings):
    None of the ingredients is listed.
  - TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.
  - Proposition 65
    - Chemicals known to cause cancer:
      None of the ingredients are listed.
    - Chemicals known to cause reproductive toxicity for females:
      None of the ingredients are listed.
    - Chemicals known to cause reproductive toxicity for males:
      None of the ingredients are listed.
    - Chemicals known to cause developmental toxicity:
      None of the ingredients are listed.
- Carcinogenic categories
  - EPA (Environmental Protection Agency)
    None of the ingredients are listed.
  - TLV (Threshold Limit Value established by ACGIH)
    None of the ingredients are listed.
  - NIOSH-Ca (National Institute for Occupational Safety and Health)
    None of the ingredients are listed.
  - Massachusetts State Right To Know List
    120-92-3 Cyclopentanone
    97-99-4 Tetrahydrofurfuryl alcohol
  - New Jersey State Right To Know List
    120-92-3 Cyclopentanone
  - Pennsylvania Hazardous Substances List
    120-92-3 Cyclopentanone
    97-99-4 Tetrahydrofurfuryl alcohol
- California SCAQMD Rule 443.1 VOC's: No information available.
- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- Hazard pictograms
  
  🎃 GHS02  🎃 GHS05  🎃 GHS07  🎃 GHS08

- Signal word Danger
Trade name: LOR C Series Resists

- Hazard-determining components of labeling:
  - Cyclopentanone
  - gamma-Butyrolactone
  - Tetrahydrofurfuryl alcohol

- Hazard statements:
  - H226 Flammable liquid and vapor.
  - H302+H332 Harmful if swallowed or if inhaled.
  - H315 Causes skin irritation.
  - H318 Causes serious eye damage.
  - H361 Suspected of damaging fertility or the unborn child.
  - H336 May cause drowsiness or dizziness.

- Precautionary statements:
  - P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
  - P261 Avoid breathing dust/fume/gas/mist/vapors/spray
  - P280 Wear protective gloves/protective clothing/eye protection/face protection.
  - P301+P350 If swallowed: Immediately call a poison center/doctor.
  - P302+P352 If on skin: Wash with plenty of soap and water.
  - P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
  - P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
  - P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
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  - P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.
  - P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.
  - P370+P378 In case of fire: Use for extinction: Carbon dioxide.
  - P403+P235 Store in a well-ventilated place. Keep cool.
  - P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: Product safety department
- Contact: Tom Cole, EHS Manager (tcole@kayakuAM)

- Revision History:
The manufacturer’s information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

- Date of preparation / last revision 08/22/2019 / 2

- Abbreviations and acronyms:
  - ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
  - IMDG: International Maritime Code for Dangerous Goods
  - DOT: US Department of Transportation
  - IATA: International Air Transport Association
  - ACGIH: American Conference of Governmental Industrial Hygienists
  - EINECS: European Inventory of Existing Commercial Chemical Substances
  - ELINCS: European List of Notified Chemical Substances
  - CAS: Chemical Abstracts Service (division of the American Chemical Society)
  - NFPA: National Fire Protection Association (USA)
  - HMIS: Hazardous Materials Identification System (USA)
  - LC50: Lethal concentration, 50 percent

(Contd. on page 11)
Trade name: LOR C Series Resists

LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flam. Liq. 3: Flammable liquids – Category 3
Flam. Liq. 4: Flammable liquids – Category 4
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
Repr. 2: Reproductive toxicity – Category 2
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3