1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product name : HD 4100

Recommended use of the chemical and restrictions on use
  Recommended use : Polyimide coating for semi-conductor industry

Information on the Manufacturer/Supplier/Distributor
  Company : HD MicroSystems™
  Street address : 250 Cheesequake Road, Parlin, New Jersey 08859
  Responsible Department : No information available.
  Contact person : Dong Young EMS Co. LTD, 772 Yeoksam-Dong, Kangnam-Gu, Seoul, Korea
  Telephone : 82-2-562-3061-3
  Telefax : 82-2-557-9301
  Emergency telephone number : +82-2-2222-5200 (Day time) +82-52-979-4193 (24hrs)

2. HAZARDS IDENTIFICATION

GHS-Classification
  Skin corrosion/irritation Category 2
  Serious eye damage/eye irritation Category 2A
  Skin sensitization Category 1
  Reproductive toxicant Category 1B
  Target Organ Systemic Toxicant - Category 3
  Single exposure

Endpoints which are not classified, cannot be classified or are not applicable are not shown.

GHS Label element
  Pictogram : 
  Signal word : Danger
  Hazard statements : Causes skin irritation.
                    May cause an allergic skin reaction.
                    Causes serious eye irritation.
                    May cause respiratory irritation.
                    May cause drowsiness or dizziness.
                    May damage fertility or the unborn child.
Precautionary statements: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Wash hands thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Wear protective gloves.

IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical advice/attention. Specific treatment (see First Aid instructions on this label).

IF skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents/container in accordance with local regulation.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Pure substance/mixture: Mixture

Components

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-Methyl-2-pyrrolidone</td>
<td>872-50-4</td>
<td>50 - 60%</td>
</tr>
<tr>
<td>3,6,9-Trioxaundecamethylene dimethacrylate</td>
<td>109-17-1</td>
<td>1 - 10%</td>
</tr>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>&lt;1%</td>
</tr>
<tr>
<td>Non regulated ingredients</td>
<td></td>
<td>35 - 45%</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

Never give anything by mouth to an unconscious person.

Eye contact: Rinse thoroughly with plenty of water, also under the eyelids. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

Skin contact: Take off all contaminated clothing immediately. Wash off with soap and water. Wash contaminated clothing before re-use.

Inhalation: Move to fresh air. Consult a physician.

Ingestion: Do NOT induce vomiting. Immediately give plenty of water (if possible charcoal slurry). Call a physician immediately.

Notes for physicians and etc.: No information available.

5. FIRE-FIGHTING MEASURES

Print Date: 2012 - 1 - 20
Suitable (and inappropriate) extinguishing media: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. 

Unsuitable extinguishing media: High volume water jet.

Specific hazards arising from the chemical: Vapours may form explosive mixtures with air. Do not allow run-off from fire fighting to enter drains or water courses. Evacuate personnel to safe areas.

Special protective equipment for fire-fighters: In the event of fire, wear self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Evacuate personnel to safe areas. Remove all sources of ignition. Ensure adequate ventilation. Wear respiratory protection. Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Dispose of in accordance with local regulations.

Environmental precautions: Do not flush into surface water or sanitary sewer system. Avoid subsoil penetration. Prevent further leakage or spillage if safe to do so.

Methods and materials for containment and cleaning up: Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

7. HANDLING AND STORAGE

Precautions for safe handling

Technical measures/Precautions: Avoid contact with skin, eyes and clothing. Avoid inhalation of vapour or mist. Provide sufficient air exchange and/or exhaust in work rooms. Take precautionary measures against static discharges. Smoking, eating and drinking should be prohibited in the application area.

Precautions for safe handling: Keep away from heat and sources of ignition.

Hygiene measures: Wash hands before breaks and at the end of workday. Wash contaminated clothing before re-use. Keep away from food and drink.

Conditions for safe storage

Suitable storage conditions: Keep container closed to prevent contamination.

Storage temperature: > -20 - < -10 °C
Stable under normal conditions.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION
# Exposure Limits of the chemical substance, biological exposure limits and etc.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Occupational Exposure Limits</th>
<th>Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methanol</td>
<td>TWA 200 ppm, 260 mg/m³</td>
<td>Industrial Safety and Health Act (06 2008)</td>
</tr>
<tr>
<td></td>
<td>STEL 250 ppm, 310 mg/m³</td>
<td>Industrial Safety and Health Act (06 2008)</td>
</tr>
<tr>
<td></td>
<td>TWA (SKIN) 200 ppm</td>
<td>US. ACGIH Threshold Limit Values (01 2010)</td>
</tr>
<tr>
<td></td>
<td>STEL (SKIN) 250 ppm</td>
<td>US. ACGIH Threshold Limit Values (01 2010)</td>
</tr>
</tbody>
</table>

**Engineering measures**: Ensure adequate ventilation.

**Personal protective equipment**

- **Respiratory protection**: Provide adequate ventilation. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
- **Eye protection**: Safety glasses with side-shields
- **Hand protection**: Material: butyl-rubber
  - Break through time: 60 min
  - Permeation rate: 480 min
  - Glove thickness: 0.7 mm
  - As the product is a mixture of several substances, the durability of the glove materials cannot be calculated in advance and has to be tested before use.
  - The data about break through time/strength of material are standard values!
  - The exact break through time/strength of material has to be obtained from the producer of the protective glove.

**Skin and body protection**: No information available.

# 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance**

- **Physical state**: liquid
- **Form**: liquid
- **Colour**: brown
- **Odour**: aromatic
- **Odour Threshold**: no data available
- **pH**: no data available
Melting point/freezing point
no data available

Boiling point/boiling range
no data available

Flash point : 93 °C

Evaporation rate : no data available

Flammability (solid, gas) : no data available

Upper and lower flammable or explosive limits
Upper explosion limit : no data available
Lower explosion limit : no data available

Vapour pressure : no data available

Solubility(ies)
Water solubility : partly soluble
Solubility in other solvents : no data available

Vapour density : no data available

Specific gravity
no data available

Partition coefficient: n-octanol/water : no data available

Autoignition temperature : no data available

Decomposition temperature : no data available

Viscosity : no data available

Molecular Weight : no data available

10. STABILITY AND REACTIVITY
 Chemical stability & Possibility of hazardous reactions : Stable under normal conditions. Hazardous polymerisation does not occur. The material may slowly polymerize if heated or if inerted with nitrogen.

Conditions to avoid : Exposure to sunlight.
**Materials to avoid**: No information available.

**Hazardous decomposition products**: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke.

### 11. TOXICOLOGICAL INFORMATION

**Information on likely routes of exposure**

- **Respiratory system**: Refer to below subheading
- **Oral**: Refer to below subheading
- **Eye/Skin contact**: Refer to below subheading

**Health hazard information**

- **Acute toxicity**
  - **N-Methyl-2-pyrrolidone**:
    - **Oral**: LD50/rat: 4,150 mg/kg
    - **Inhalation**: LC50/4 h/rat: > 5.1 mg/l
    - **Respiratory tract irritation**
    - **Target Organs**: Respiratory Tract
    - **Dermal**: LD50/rat: > 5,000 mg/kg

- **3,6,9-Trioxaundecamethylene dimethacrylate**:
  - **Oral**: LD50/rat: > 5,000 mg/kg
  - **Dermal**: LD50/rabbit: > 3,000 mg/kg

- **Methanol**:
  - **Oral**: Acute toxicity estimate: 100 mg/kg
    - **LDL0/human**: 143 mg/kg
    - **multiple species**:
      - narcosis
      - Liver effects
      - eye effects
      - Central nervous system effects
  - **Inhalation**: Acute toxicity estimate: 3 mg/l
  - **Dermal**: LDL0/Monkey: 393 mg/kg

- **Skin corrosion/irritation**: HD 4100:
  - Irritating to skin.

- **Serious eye damage/eye irritation**: HD 4100:
  - Irritating to eyes.
Respiratory sensitization / Skin sensitization : HD 4100:
May cause sensitization by skin contact.

Germ cell mutagenicity : N-Methyl-2-pyrrolidone:
Did not show mutagenic effects in animal experiments. Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

3,6,9-Trioxaundecamethylene dimethacrylate:
Tests on mammalian cell cultures showed mutagenic effects. Did not cause genetic damage in cultured bacterial cells.

Methanol:
Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

Carcinogenicity : N-Methyl-2-pyrrolidone:
Overall weight of evidence indicates that the substance is not carcinogenic.

Reproductive toxicity : N-Methyl-2-pyrrolidone:
Animal testing showed effects on reproduction at levels equal to or above those causing parental toxicity.
Animal testing showed effects on embryo-fetal development at levels equal to or above those causing maternal toxicity. Reduced embryo-foetal viability Foetal malformations

3,6,9-Trioxaundecamethylene dimethacrylate:
Did not show teratogenic effects in animal experiments.

Methanol:
Animal testing showed effects on embryo-foetal development at levels below those causing maternal toxicity. Foetal malformations Delayed foetal development (variations) Reduced growth

Specific Target Organs Toxicity (Single/Repeated) : Refer to acute toxicity and/or repeated dose toxicity data for more information on target organs if applicable.

Aspiration toxicity : no data available

Other : N-Methyl-2-pyrrolidone:
Repeated dose toxicity: Oral, rat
Reduced body weight gain
3,6,9-Trioxaundecamethylene dimethacrylate:
Repeated dose toxicity: Dermal, multiple species
No toxicologically significant effects were found.

Methanol:
Repeated dose toxicity: Dermal, multiple species
mortality
Repeated dose toxicity: Oral, Monkey
Blindness

12. ECOLOGICAL INFORMATION

Toxicity on aquatic terrestrial organisms
Toxicity to fish : N-Methyl-2-pyrrolidone:
LC50/96 h/Oncorhynchus mykiss (rainbow trout): > 500 mg/l
Methanol:
LC50/96 h/Fathead minnow: 28,100 mg/l
Other : N-Methyl-2-pyrrolidone:
EC50/72 h/Algae: > 500 mg/l
Methanol:
EC50/48 h/Daphnia: > 10,000 mg/l
Persistence and degradability : N-Methyl-2-pyrrolidone:
Readily biodegradable, according to appropriate OECD test.
Bioaccumulation : N-Methyl-2-pyrrolidone:
Accumulation in aquatic organisms is unlikely.
Mobility in soil : no data available
Other adverse effects : HD 4100:
No data is available on the product itself.

13. DISPOSAL CONSIDERATIONS
Waste disposal methods : In accordance with local and national regulations.
14. TRANSPORT INFORMATION

Not classified as dangerous in the meaning of transport regulations.

15. REGULATORY INFORMATION

Industrial Safety and Health Act
Refer to section 2 of this MSDS for classification according to the GHS.

Toxic Chemicals Control Law
not regulated

Dangerous Substance Safety Management Act
FSL Class 4 Flammable liquids Type 3 petroleums, Water insoluble liquid, (Threshold quantity: 2,000 liters)

Waste Management Law
Dispose of in accordance with local regulations.

Regulations in other countries
No information available.

16. OTHER INFORMATION

Sources of key data used to compile the Safety Data Sheet : not applicable

Issuing date : 2011/04/20

Number of revision times and the date of preparation of the latest revision : 2010/12/22 Version 2.0

Other : No information available.

Significant change from previous version is denoted with a double bar.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The above information relates only to the specific material(s) designated herein and may not be valid for such material(s) used in combination with any other materials or in any process or if the material is altered or processed, unless specified in the text.